

# Glue blenders

## IPV type

Medium speed/mixing time blenders, offering two distinct particle feeding and acceleration systems:

**CTS:** Conventional system, suitable for fine particles i.e. Surface Layer.

**ASS:** Anti-shock system, recommended for larger/bigger particles i.e. Core Layer.

The size of the chamber ensures quick and efficient mixing of glued particles. Output flow adjusting (mixing intensity-time control) is by means of pneumatic adjuster, or on request, a CGDW electronic-pneumatic unit can be supplied.

### Excellent results

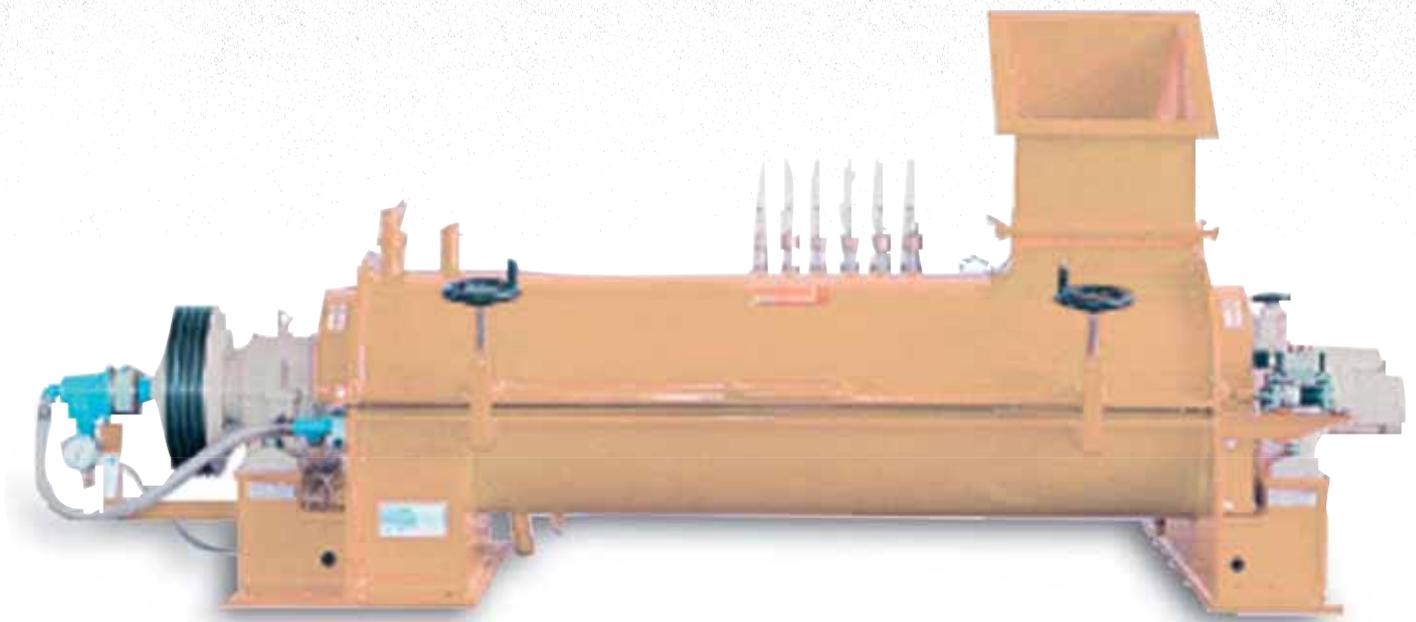
- 1) Glue evenly spread over all particle fractions.
- 2) Mixing intensity-time is constantly controlled by a pneumatic adjuster or, on request, by a CGDW microprocessor.
- 3) All the mixing chambers are made in special highly wear-proof and chemical-proof stainless steel.
- 4) All the parts that come into contact with the glue are cooled by means of water circulation.
- 5) The new mixing-spray nozzles keep clean for a very long time.

### Options

**CGDW:** Microprocessor control-gate device.

**PANZER:** Tungsten- carbide-coated wear-proof chamber that glues even extremely abrasive particles.

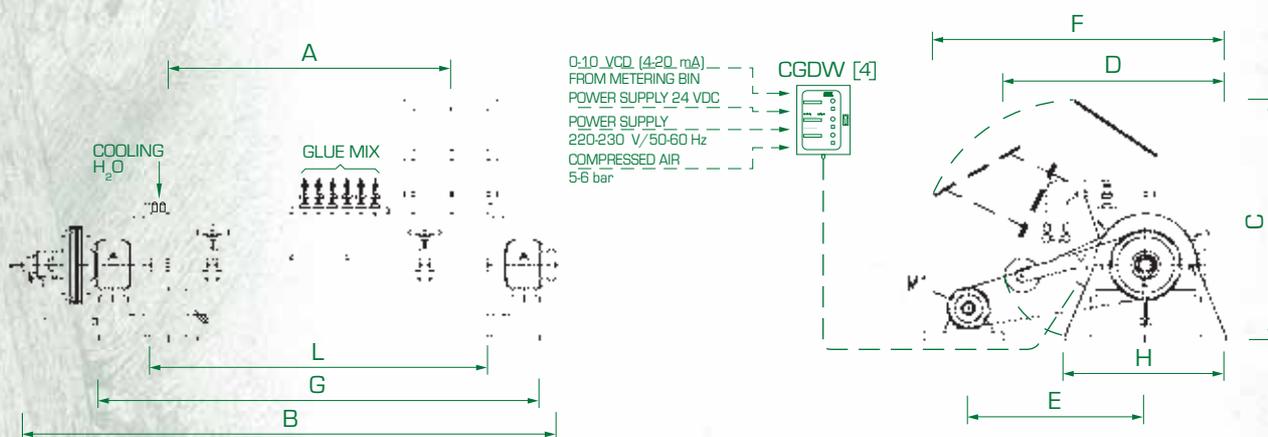
**S:** Maintenance switch for main motor, according to EC safety standards.



# Glue blenders

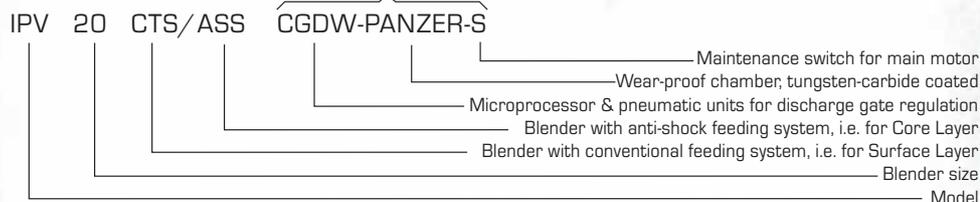
## IPV

MODEL		Max. Throughput (kg/h)	CHAMBER		COOLING $\Delta t$ 5°C (1)		COOLING $\Delta t$ 7°C (2)		(3)
			$\varnothing \times L$ (mm)	Volume (l)	(l/h)	(kcal/h)	(l/h)	(kcal/h)	(bar)
IPV 1.5 CTS	--	1500	296 x 1250	86	1500	7500	1500	10500	2.5
IPV 3.5 CTS	IPV 3.5 ASS	3500	380 x 1470	167	2400	12000	2400	16800	
IPV 6 CTS	IPV 6 ASS	6000	440 x 1680	255	3000	15000	3000	21000	
IPV 8 CTS	IPV 8 ASS	8000	480 x 1960	355	4000	20000	4000	28000	
IPV 12 CTS	IPV 12 ASS	12000	530 x 2210	487	5000	25000	5000	35000	
IPV 16 CTS	IPV 16 ASS	16000	600 x 2200	622	6000	30000	6000	42000	
IPV 20 CTS	IPV 20 ASS	20000	700 x 2200	876	7400	37000	7400	51800	
IPV 30 CTS	IPV 30 ASS	30000	800 x 2680	1347	11800	55500	11800	77700	
IPV 40 CTS	IPV 40 ASS	40000	800 x 4000	2010	12260	61300	12260	85820	



MODEL		Overall dimensions (mm)								Installed Power (kW/Poles) M1 (AC)	Weight (kg) approx.	
		A	B	C	D	E	F	G	H		[5]	[6]
IPV 1.5 CTS	--	1030	2250	970	870	867	1074	1800	620	18.5/4	920	--
IPV 3.5 CTS	IPV 3.5 ASS	1200	2648	1115	1080	780	1306	1980	800	22.0/4	1450	1600
IPV 6 CTS	IPV 6 ASS	1393	2865	1237	1098	1087	1395	2190	800	30.0/4	1550	1850
IPV 8 CTS	IPV 8 ASS	1635	3185	1307	1190	1099	1468	2500	870	45.0/4	1850	2300
IPV 12 CTS	IPV 12 ASS	1875	3293	1526	1350	1115	1558	2770	900	55.0/4	2450	2990
IPV 16 CTS	IPV 16 ASS	1825	3283	1645	1431	1260	1838	2760	1000	75.0/4	2950	3330
IPV 20 CTS	IPV 20 ASS	1825	3505	1715	1475	1330	1899	2825	1100	90.0/4	3050	3300
IPV 30 CTS	IPV 30 ASS	2305	3980	2009.5	1650	1593	2261	3300	1200	132.0/4	3500	3850
IPV 40 CTS	IPV 40 ASS	3625	5305	1870	1650	1575	2060	4615	1200	160.0/4	4400	4700

### OPTIONS AVAILABLE



- [1] Particles temperature - 45°C.
- [2] Particles temperature - 65°C.
- [3] Water pressure drop.
- [4] CGDW microprocessor as option.
- [5] CTS blenders.
- [6] ASS blenders.

Not binding data.  
IMAL s.r.l. reserves the right to make any modifications to the contents herein without prior notice.  
We kindly ask you to contact our technical department for eventual updates on the information provided.



Via Carriera, 63 - 41010  
S. Damaso (MO) - ITALY  
Phone +39 059 46 55 00  
Fax +39 059 46 84 10  
E-mail: info@imal.it  
http://www.imal.it