

Customer-Information-Magazine

TPS-Technitube Röhrenwerke CmbH · P.O. Box 509 · D-54541 Daun · Cermany

New Cold Pilger Mill by
TPS-Technitube Röhrenwerke CmbH



New "Tube & Pipe Sizes
Catalogue 4th New Edition

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New Cold Pilger Mill by

TPS-Technitube Röhrenwerke GmbH

As the 25th anniversary of TPS production approaches, TPS enter a new phase in its product development.

The installation of an additional ultra modern cold pilger mill gives TPS a greater production scope, allowing them to offer for the smaller diameter size range.

This diversification opens up new markets to TPS, especially in the field of **hydraulic** and instrumentation tube.

Such tubes have worldwide applications in:

- · Automotive industry
- · Precision mechanical engineering
- · Shipbuilding and offshore
- Hydraulic control and instrumentation
- Nuclear engineering
- · Aerospace engineering

TPS-Technitube 's extensive stockholding of raw materials in **Stainless steel, Nickel alloys and Titanium** also allow the possibility to guarantee short lead times where necessary.



More than 120 guests from allover the world were present when Mr. Peter Lepper and Mr. Dietmar Weides (Managing Directors) presented Pilger No.4 to the audience.

They were very impressed.

Pilger No.4 has been constructed within 9 months with assistance of SMS Demag Mönchengladbach and other sub-suppliers.

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New Polishing Line at TPS

Do you require stainless, seamless tubes with an optical steady outer surface from the first up to the last tube?

Do you require a steady roughness for e. g. electro-polishing?

No problem!

TPS-Technitube Röhrenwerke delivers on request outside polished or grinded tubes with an outside diameter >6 mm and roughnesses > Ra 0,15 μ m.



Though the outer and inner surface of our bright annealed tubes is excellent – the average roughness of the prematerial tubes is < Ra 0,8 µm – we are now able to reduce the roughness of the outer surface of the tube without carry off much material.

Off course we are also able to carry out corrective grinding with carrying much material.

For this we have purchased a brand new centreless grinding machine suitable for wet grinding as well as with a grinding band rip control.

The grinder, at each end, has a 15

meter table for feeding and delivery as well as racks made by ourselves and all this operates fully automatically.

Either bands or discs can be used for grinding.

After the polishing process continuous marking of the tubes is possible as well as separately packing in plastic foil.



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Trade Fairs 2000

Tube 2000 (April 03-07, 2000) Review



TPS has been one of 1754 exhibitors from 54 countries which have presented their products at the Tube in Düsseldorf.

More than 61.000 visitors from 5 continents visited the booths during 5 days of opening.

This has been an increase of 7 % in relation to the Tube 1998.

Exhibitors were positively impressed about the quality of visitors and about making much more transactions than two years ago.

Next Tube will be from 08. - 12.04.2002 in Düsseldorf.

Calgary, Canada (June 12-15, 2000) Review

Every two years Calgary is the host of the NATIONAL PETROLEUM SHOW, North America's largest oil and gas exhibition.

TPS-TECHNITUBE RÖHREN-WERKE CMBH together with BENTELER STEEL & TUBE and PMT of Mexico have exhibited their products and services.

The show has been attented by exhibitors and visitors from oil and gas industry around the world.



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Oil and Cas Exhibition Houston

From 1st – 5th of May 2000 the annual Oil and Cas exhibition was held in Houston, Texas.

This is the largest and most important oil and gas exhibition and conference world-wide. 1.800 exhibitors showed on 380.000 sqft an overview of the latest up- and downstream technology. The world's top engineers, scientists and managers from over 80 countries visited this event.

TPS Technitube GmbH exhibited on this show their wide range of Oil Country Tubular Goods as well as Stainless Steel Pipe and Boiler- and Refinery-Pipe.

Experts and officials from all over the world visited our stand and discussed with Mr. Jürgen Brost, Norbert Schmidt and Michael Klütz the advantages of TPS state of the art products.

After the strong recovery of the oil prices from 10 \$/barrel up to 28 \$/barrel the rig count increased drastically and the demand of tubing, casing and drillpipe increased accordingly.

Our customers have the choice of delivery ex new rolling or ex stock, depending on the urgency of their demands.

Besides the production of tubing, casing, drill pipe and accessories TPS carries one of Europe's largest tubing stocks in the heart of Europe. From our stock at Daun / Germany OCTC is delivered worldwide by vessel, truck or rail.

For all these upstream and downstream activities TPS offers the ideal packages of steel pipe and accessories, such as:



- Tubing
- Casing
- Drill Pipe
- X-overs
- Pup Joints
- Refinery-Pipe
- Flanges

All steel grades and pipe connections are available. Delivery from stock or from new production.

We are sure that the participation on the OTC 2000 will strengthen our

market position and new customers will experience the advantage to

cooperate with TPS Technitube Röhrenwerke CmbH.

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Heat Exchanger and Condenser Tubes ex Stock

For emergencies, breakdowns, shutdowns -

Also short lengths of above mentioned grades are available at a special price.

Material is available with material certificate according to DIN 50049/EN 10204: 3.1B and optional with certificate 3.1A or 3.1C at customer's choice. Material inspection can be carried out within 3 days after readiness of the material.

TPS-Technitube Röhrenwerke CmbH is your source for high quality heat exchanger tubes from stock

or short delivery out of new production.

Test us. We will solve your delivery requirements!

In case you have special questions please do not hesitate to contact us:

The following material grades are available ex stock for immediate delivery in lengths up to 19600 mm length:

- ASTM A 179 /DIN 17175 ST35.8/I
- ASTM A 199 T5/ASTM A 213 T5
- ASTM A 199 T9/ASTM A 213 T9
- ASTM A 214
- ASTM B 111 Alloy C44300/BS 2871/III CZ 111
- ASTM B 111 Alloy C68700/BS 2871/III CZ 110
- ASTM B 111 Alloy C70600/BS 2871/III CN 102
- ASTM B 111 Alloy C71500/BS 2871/III CN 107
- Seamless Longitudinal Fin Tubes ASTM A 179/DIN 17175 ST35.8/I



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New "Tube & Pipe Sizes" Catalogue 4th New Edition - Now available -

The unique databook containing comprehensive information and comparison tables on sizes, weights, and general data of Pipes, Tubes, Fittings, Flanges, Bars, Sheet & Strip, Hollow Sections and related products according to the main International Standards.For ordering this catalogue please fax order form on page 7 to following fax-no: +49 6592-712 558 or send e-mail request mentioning your address and contact person to: Frederik.Meyer@TPS-Technitube.de



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TPS TECHNITUBE

Tube & Pipe Sizes

PS TECHNIUM

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STECHNITURE

 Seamless and welded stainless steel tubes and pipes general information

- Techalloy; Nickel and special grades
- · Seamless and welded titanium tubes
- · Stock- heat exchanger- and condenser tubes
- Non-Ferrous heat exchanger & condenser tubes
- · Extended surface tubes Fin tubes
- Techniseal OCTG Premium coupling connections for tubing and casing
- Multiseal Two step premium integral tubing connections
- Multiseal Flush Joint Two step premium flush joint connections
- Optiflow Connections High Performance Tubing and Casing Coupling Connections
- API Connections
- Drill Pipe
- OCTG Grades and Sizes
- Fittings, Flanges and Forgings in special Grades for Piping Systems
- Tube & Pipe Sizes Databook 4th edition
- Catalogues on CD-ROM available



